



# PRODUCT DATA SOYATHANE

**BIPACCO COATINGS LLC CUBA MISSOURI 573-885-2506**

## **94 Series Coating**

**Resin:** SoyaUrea oil modified resin

**Description:** Extremely Low VOC Water based Soybean Urethane coating. For use as Industrial Maintenance. Marine Maintenance/ New Construction walkways, trailers and trucks, concrete floors, galvanized, zinc coated steel. Can be used over existing Coatings.

**Colors:** Any color glossy (92 on Elcometer Gloss meter) 60 degree angle

**Viscosity:** 115-130 Ku's

**VOC'S:** less than .01 grams per liter

**Flashpoint:** N/A no petroleum products in Formula.

**Thinner:** Use clean warm water

**Recommended Primer:** 94P Series are primers to use under the 94 series topcoats when applying over bare steel

**Recommended Film Thickness:** 2-5 mils

**Coverage:** 300-500 square feet per gallon.

**Solids:** 64% by volume

**Drying Times:** @ 72 F To Touch 15-20 minutes, recoat 4 hours, dry hard overnight. (Depending on humidity)

**Products uses:** An industrial coating that is user and environmentally safe.

**Surface Preparation:** All surface areas should be clean and dry. Remove loose paint, rust, all dirt and oil prior to painting. The surface coated over will greatly determine the smoothness of the finish.

**Application:** Airless Spray, Conventional Spray, Brush or Rolled. Use good quality china bristle brush or ¼ nap roller.

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