

BIPACCO COATINGS, LLC

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Area (s) to be coated: Interior Potable Water Tanks

Surface Preparation: High pressure water jetting 3500 PSI minimum with 0 degree spin tip or SSPC- WJ 4 as outlined in Steel Structures Painting Council Volume 1. Use Clor-Rid soluble salt, nitrate, remover to prevent premature failure due to osmotic blistering and acidic undercutting.

COATING SYSTEM

Coating Sequence	Product Identification	Mil Thickens per coat		Solids	Coverage	V.O.C. Less than	Low or High Temperature Restriction
		Wet	Dry				
1 st Coat	Royal Easy Prime	1-2 mils	1-2 mils	100%	800 sq. ft @ 2 mil	0	40-250 * F Application & Service
2 nd Coat	Royal Easy Kote	10 mils	6 mils	70%	175 sq. ft @ 5 mils	0	40-250 *F Application & Service
	Royal Easy Kote	10 mils	6 mils	70%	175 sq. ft @ 5 mil	0	
3 rd Coat							40-250* F Application & Service