



Captain's Choice Enamels

Distributed By:

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Captain's Choice Application Instructions

- 1) This is enamel paint. The material can be sprayed, brushed or rolled.
- 2) The material is for exterior or interior use.
- 3) Spray application is the preferred method for best results.

Surface Preparation

Remove oil, grease, dirt, smoke, etc using a mild degreaser or detergent. Lightly scuff or remove existing coating. This product can be applied over any existing paint.

Airless Spray

Do not thin. Material can be sprayed using a 30:1 Airless spray rig with a .012-.015 dual atomization spray tip. Airless ¼ inch high-pressure hose with a Graco silver gun or equal. Keep wrist straight and use cross hatch spray technique. Clean with warm soapy water.

Conventional Spray

Product may be thinned up to 1 pint per gallon with clean water. Do not over thin or add 1 pint to start. Add 6-8 ounces of water most of the time this is sufficient. Cup gun or two gallon pot may be used. A Binks model 2001 or equal is recommended. Dual regulators allow for better control. Put material pressure between 15-25 lbs and air pressure between 25-50 lbs. clean equipment with warm soapy water.

Brush and Roller

Use good quality brush for best appearance. Use a phenolic or plastic core roller with 3/8 to 3/4 roller nap. Thin material up to one quart per gallon. Most of the time a pint is sufficient. Put duct tape on fresh roller and then peel off. Also depending on the quality of the roller nap the first roller application should be done on cardboard. This will remove any loose fibers that would ordinarily go onto the substrate. Roll material in even strokes. Let material dry. Do not over roll or the paint will lift. After a 2-6 hour dry time, roll another coat of thinned product over the

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Captain's Choice Application Instructions -- continued.

first coat. Always use two coats when rolling. This builds thickness to prevent flash rust when priming and provides the best uniform appearance. Clean up with warm soapy water.

Mechanics of Paint

This material will dry to touch in 1-2 hours. Humidity does play a roll in dry time. The higher the humidity the more likely steel will exhibit sweating. Do not paint over wet steel. Primer and finish can be top coated within a couple hours of initial application. Maintain good ventilation during application and at least 4-6 hours after applying material. The paint will cover 280 square feet per gallon @ 2 mils with no loss. For practical purposes calculate 175 square feet per gallon when spraying and 250 square feet when rolling.

Care

Do not use harsh abrasive cleaners. Do not use harsh caustic degreasers. They will dull finish. Allow paint to dry 7 days before cleaning.

Extra Hardener Gloss

By adding Captain's Choice 93-000 clear hardener (One pint per gallon) the finish coat will dry harder and glossier than straight Captain's Choice. This will provide a urethane like finish. This does not have to be done for the Captain's Choice to perform properly. It is a product designed for extra long gloss retention and its ability to hold up to scrubbing with doodlebugs or AKA 3M pads.

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