



## **Captain's Choice Enamels**

Distributed By:

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### **Captain's Choice Application Instructions**

- 1) This is enamel paint. The material can be sprayed, brushed or rolled.
- 2) The material is for exterior or interior use.
- 3) Spray application is the preferred method for best results.

#### **Surface Preparation**

Remove oil, grease, dirt, smoke, etc using a mild degreaser or detergent. Lightly scuff or remove existing coating. This product can be applied over any existing paint.

#### **Airless Spray**

Do not thin. Material can be sprayed using a 30:1 Airless spray rig with a .012-.015 dual atomization spray tip. Airless ¼ inch high-pressure hose with a Graco silver gun or equal. Keep wrist straight and use cross hatch spray technique. Clean with warm soapy water.

#### **Conventional Spray**

Product may be thinned up to 1 pint per gallon with clean water. Do not over thin or add 1 pint to start. Add 6-8 ounces of water most of the time this is sufficient. Cup gun or two gallon pot may be used. A Binks model 2001 or equal is recommended. Dual regulators allow for better control. Put material pressure between 15-25 lbs and air pressure between 25-50 lbs. clean equipment with warm soapy water.

#### **Brush and Roller**

Use good quality brush for best appearance. Use a phenolic or plastic core roller with 3/8 to 3/4 roller nap. Thin material up to one quart per gallon. Most of the time a pint is sufficient. Put duct tape on fresh roller and then peel off. Also depending on the quality of the roller nap the first roller application should be done on cardboard. This will remove any loose fibers that would ordinarily go onto the substrate. Roll material in even strokes. Let material dry. Do not over roll or the paint will lift. After a 2-6 hour dry time, roll another coat of thinned product over the

***-- Application Continued***

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